



DAS402X Series

Acrylic Urethane Sealers

DAS4021 White | DAS4025 Gray | DAS4027 Dark Gray

Premium, fast-drying sealers designed for productivity and performance

PPG DELTRON[®] NXT DAS402X series acrylic urethane sealers are designed for today's high-throughput collision repair shops. These cutting-edge sealers offer excellent flow and color holdout as well as compatibility with a deep array of properly prepared substrates, OEM finishes and PPG-approved products. Developed for speed, they can be air dried and topcoated quickly.

The available white, gray and dark gray bases can be mixed to achieve seven distinct grayscale shades (G1-G7), ensuring a uniform surface and consistent finished topcoat appearance.



Benefits & Features



New Formulation

- Replaces *Deltron* NXT DAS302X series urethane sealers
- Simple 4:1:1 mix ratio
- Compatible with *Deltron* NXT and PPG ENVIROBASE[®] High Performance basecoats
- Formulated without OXSOL[®] solvents



Enhanced Productivity

- Rapid air drying: dust free in 10 minutes and topcoatable in 15 minutes at 70° F (21° C)



Broad Surface Compatibility¹

- Properly cleaned and prepared fiberglass, steel and aluminum; e-coat; OEM finishes
- Other PPG surfacers, primers, adhesion promoters and topcoats

Application Guide ¹

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Mixing	DAS402X	DCX3030	DT15 Series
	Sealer	Hardener	Reducer
	Pot life:	2 hours at 70° F (21° C)	
RTS VOCs	4.5 – 4.6 lbs./gal. (540 – 552 g/L)		
Application	Apply:	1 wet coat, 1.0 – 1.2 mils dry film build	
	HVLP:	8 – 10 psi at the air cap	
	Compliant:	26 – 29 psi at the gun	
	Fluid tip:	1.3 – 1.4 mm or equivalent	
Drying	Air dry, dust free	10 minutes at 70° F (21° C)	
	Air dry, tape time	1.5 hours at 70° F (21° C)	
	Dry to topcoat (1 coat) ²	15 minutes at 70° F (21° C)	
	Infrared, medium wave	10 minutes	
	Infrared, short wave	5 minutes	
Compatible Topcoats	<i>Deltron DBC Basecoats</i>		
	<i>Deltron NXT Basecoats</i>		
	<i>Envirobase High Performance (EHP) Basecoats</i>		

¹ Please refer to the product data sheet for further details on proper usage.

² After 72 hours, sealer must be scuffed before applying basecoat or topcoat. If sanded film is below 1 mil, sealer must be reapplied.



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WARNING: Certain products listed may contain chemicals known to the State of California to cause cancer and/or reproductive harm. For more information go to P65Warnings.ca.gov.

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PPG Automotive Refinish • 19699 Progress Drive, Strongsville, Ohio 44149 • 800.647.6050 • ppg.com/refinish



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